

VRTÁKY A ZÁHLUBNÍKY
DRILLS
AND COUNTERSINKS
BOHRER UND SENKER
СВЁРЛА И ШЕНКЕРА



BUČOVICE
TOOLS a.s.

STUPŇOVITÉ VRTÁKY STEPPED PEELING DRILLS STUFENBOHRER СТУПЕНЧАТЫЕ СВЁРЛА

		Velikost/Size/ Größe/Размер	Velikost/Size/ Größe/Размер	Velikost/Size/ Größe/Размер	Velikost/Size/ Größe/Размер		
		4/12-1 (č.0/9)	10/20	4/30	6/38 (č.3)		
		4/12-2 (č.0/5)	6/24	6/30	PG4		
			4/20 (č.1)	20/30	PG3		
				6/30 (č.2)	5/35		
				PG1			
				PG2			
		HSS/HSSE	HSS/HSSE	HSS/HSSE	HSS/HSSE		
		n/min	n/min	n/min	n/min		
P	1	700 - 300	600 - 200	600 - 150	600 - 130	0,3 - 4 mm	○
	2	700 - 200	600 - 150	500 - 100	600 - 90	0,3 - 4 mm	○
	3	700 - 300	600 - 200	600 - 150	600 - 130	0,3 - 4 mm	○
	4	600 - 200	600 - 150	500 - 100	500 - 90	0,3 - 4 mm	○
	5						
	6	600 - 200	500 - 150	500 - 100	500 - 90	0,3 - 4 mm	○
	7	600 - 200	500 - 150	500 - 100	500 - 90	0,3 - 4 mm	○
M	1						
	2						
K	1	600 - 200	600 - 150	500 - 100	500 - 90	0,3 - 4 mm	○
	2	600 - 200	500 - 150	500 - 100	500 - 90	0,3 - 4 mm	○
	3	600 - 200	500 - 150	500 - 100	500 - 90	0,3 - 4 mm	○
N	1	600 - 200	500 - 150	500 - 100	500 - 90	0,3 - 4 mm	○
	2	600 - 200	500 - 150	500 - 100	500 - 90	0,3 - 4 mm	○
	3	1300 - 600	1200 - 500	1200 - 400	1200 - 300	0,3 - 6 mm	○
	4	1300 - 600	1200 - 500	1200 - 400	1200 - 300	0,3 - 6 mm	○
	5	1300 - 600	1200 - 500	1200 - 400	1200 - 300	0,3 - 6 mm	○
	6	1300 - 600	1200 - 500	1200 - 400	1200 - 300	0,3 - 6 mm	○
	7	800 - 300	700 - 250	700 - 200	700 - 150	<10 mm	V/O
	8	800 - 300	700 - 250	700 - 200	700 - 150	<10 mm	V/O
S							
H	1						
	2						
	3						

○ Omezené použití / Possible use / Geeignet / Ограниченно
 ● Doporučené použití / Optimal use / Optimal / Оптимально

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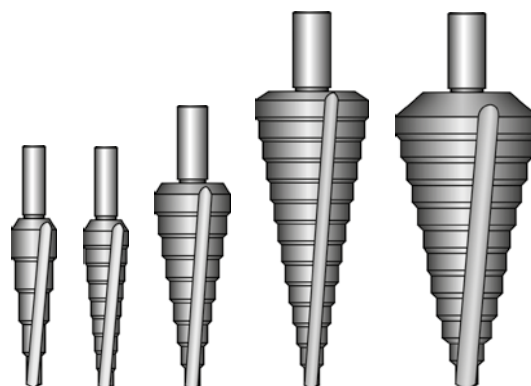
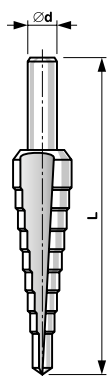
HSS
code 641 XXX

HSSE
code 691 XXX

HSS TiN
code 646 XXX

HSSE TiN
code 696 XXX

Stupňovité vrtáky
Stepped peeling drills
Stufenbohrer
Ступенчатые свёрла



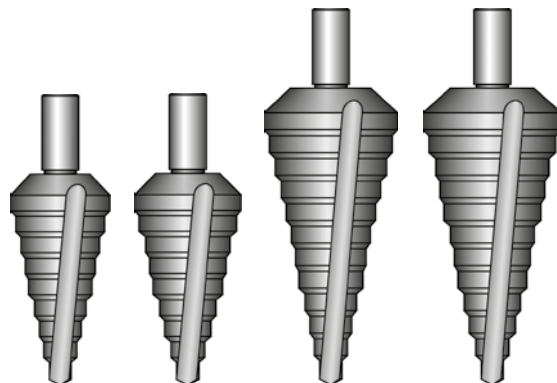
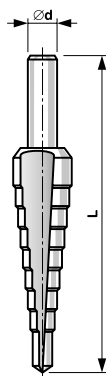
Velikost/Size/Größe/Размер	Ø D	Ø d	L	code HSS	code HSSE
4/12-2 (č. 0/5)	4; 6; 8; 10; 12	6	65	641 005	691 005
4/12-1 (č. 0/9)	4; 5; 6; 7; 8; 9; 10; 11; 12	6	65	641 009	691 009
4/20 (č. 1)	4; 6; 8; 10; 12; 14; 16; 18; 20	8	75	641 010	691 010
10/20	10; 11; 12; 13; 14; 15; 16; 17; 18; 19; 20	10	82	641 027	691 027
6/24	6; 8; 10; 12; 14; 16; 18; 20; 22; 24	10	85	641 013	691 013
4/30	4; 6; 8; 10; 12; 14; 16; 18; 20; 22; 24; 26; 28; 30	13	100	641 015	691 015
6/30 (č. 2)	6; 8; 10; 12; 14; 16; 18; 20; 22; 24; 26; 28; 30	10	100	641 020	691 020
20/30	20; 21; 22; 23; 24; 25; 26; 27; 28; 29; 30	13	88	641 031	691 031
5/35	5; 7,5; 10; 13; 16; 19; 21; 23; 26; 29; 31; 33; 35	13	100	641 025	691 025
6/38 (č. 3)	6; 9; 13; 16; 19; 21; 23; 26; 29; 32; 35; 38	10	100	641 030	691 030

Velikost/Size/Größe/Размер	Ø D	Ø d	L	code HSS TiN	code HSSE TiN
4/12-2 TiN (č. 0/5)	4; 6; 8; 10; 12	6	65	646 005 TiN	696 005 TiN
4/12-1 TiN (č. 0/9)	4; 5; 6; 7; 8; 9; 10; 11; 12	6	65	646 009 TiN	696 009 TiN
4/20 TiN (č. 1)	4; 6; 8; 10; 12; 14; 16; 18; 20	8	75	646 010 TiN	696 010 TiN
10/20 TiN	10; 11; 12; 13; 14; 15; 16; 17; 18; 19; 20	10	82	646 027 TiN	696 027 TiN
6/24 TiN	6; 8; 10; 12; 14; 16; 18; 20; 22; 24	10	85	646 013 TiN	696 013 TiN
4/30 TiN	4; 6; 8; 10; 12; 14; 16; 18; 20; 22; 24; 26; 28; 30	13	100	646 015 TiN	696 015 TiN
6/30 TiN (č. 2)	6; 8; 10; 12; 14; 16; 18; 20; 22; 24; 26; 28; 30	10	100	646 020 TiN	696 020 TiN
20/30 TiN	20; 21; 22; 23; 24; 25; 26; 27; 28; 29; 30	13	88	646 031 TiN	696 031 TiN
5/35 TiN	5; 7,5; 10; 13; 16; 19; 21; 23; 26; 29; 31; 33; 35	13	100	646 025 TiN	696 025 TiN
6/38 TiN (č. 3)	6; 9; 13; 16; 19; 21; 23; 26; 29; 32; 35; 38	10	100	646 030 TiN	696 030 TiN

HSS
code 642 XXX

HSSE
code 692 XXX

Stupňovité vrtáky PG
Stepped peeling drills PG
Stufenbohrer PG
Ступенчатые свёрла PG



Velikost/Size/Größe/Размер	Ø D	Ø d	L	code HSS	code HSSE
PG 1	6; 9; 11,4; 14; 17,25; 19; 21,25; 26,75	10	77	642 010	692 010
PG 2	6; 9; 12,5; 15,2; 18,6; 20,4; 22,5; 28,3	10	77	642 020	692 020
PG 3	6; 9; 11,4; 14; 17,25; 19; 21,25; 24; 26,75; 30; 33; 35,7	10	100	642 030	692 030
PG 4	6; 9; 12,5; 15,2; 18,6; 20,4; 22,5; 26; 28,3; 30,5; 34; 37	10	100	642 040	692 040

Materiál: HSS; HSSE

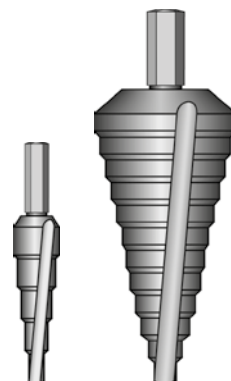
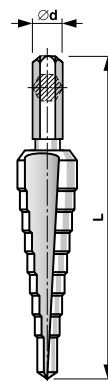
Material: HSS; HSSE

Werkstoff: HSS; HSSE

Mamepuan: HSS; HSSE

HSS
code 643 XXX

Stupňovité vrtáky - bit
Stepped peeling drills - bits
Stufenbohrer - Bits
Ступенчатые свёрла - БИТЫ



Velikost/Size/Größe/Размер	Ø D	Ø d	L	code
4/12	4; 6; 8; 10; 12	1/4"	54	643 012
4/20	4; 6; 8; 10; 12; 14; 16; 18; 20	1/4"	54	643 010
5/13	5; 7; 9; 11; 13	1/4"	54	643 013
8/20	8; 10; 12; 14; 16; 18; 20	1/4"	67	643 020
9/21	9; 11; 13; 15; 17; 19; 21	1/4"	67	643 021
6/30	6; 8; 10; 12; 14; 16; 18; 20; 22; 24; 26; 28; 30	1/4"	67	643 025

Materiál: HSS

Material: HSS

Werkstoff: HSS

Mamepuan: HSS

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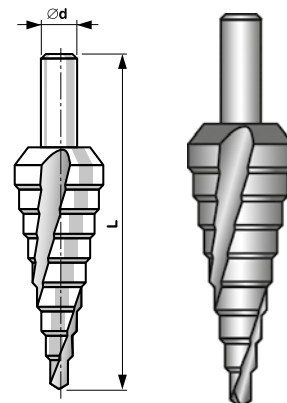
HSS
code 648 XXX

HSSE
code 698 XXX

HSS TiN
code 649 XXX

HSSE TiN
code 699 XXX

Stupňovité vrtáky
se šroubovitou drážkou
Stepped peeling drills -
spiral flute
Stufenbohrer -
Rechtsspiralnute
Ступенчатые свёрла -
винтовая дорожка



Velikost/Size/Größe/Размер	Ø D	Ø d	L	code HSS	code HSSE	code HSS TiN	code HSSE TiN
4/12-1 (č. 0/9)	4, 5, 6, 7, 8, 9, 10, 11, 12	6	65	648 009	698 009	649 009 TiN	699 009 TiN
4/20 (č. 1)	4, 6, 8, 10, 12, 14, 16, 18, 20	8	75	648 010	698 010	649 010 TiN	699 010 TiN
6/30 (č. 2)	6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, 30	10	100	648 020	698 020	649 020 TiN	699 020 TiN
6/38 (č. 3)	6, 9, 13, 16, 19, 21, 23, 26, 29, 32, 35, 38	10	100	648 030	698 030	649 030 TiN	699 030 TiN

Materiál: HSS; HSSE

Material: HSS; HSSE

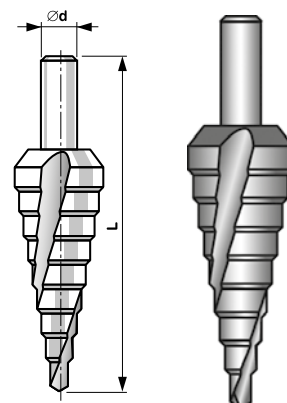
Werkstoff: HSS; HSSE

Mamepuan: HSS; HSSE

HSS
code 645 XXX

HSSE
code 695 XXX

Stupňovité vrtáky
se šroubovitou drážkou
Stepped peeling drills
PG - spiral flute
Stufenbohrer PG -
Rechtsspiralnute
Ступенчатые свёрла PG
- винтовая дорожка



Velikost/Size/Größe/Размер	Ø D	Ø d	L	code HSS	code HSSE
PG 1	6; 9; 11,4; 14; 17,25; 19; 21,25; 26,75	10	77	645 010	695 010
PG 2	6; 9; 12,5; 15,2; 18,6; 20,4; 22,5; 28,3	10	77	645 020	695 020
PG 3	6; 9; 11,4; 14; 17,25; 19; 21,25; 26,75; 30; 33; 35,7	10	100	645 030	695 030
PG 4	6; 9; 12,5; 15,2; 18,6; 20,4; 22,5; 28,3; 30,5; 34; 37	10	100	645 040	695 040